**Induction Melting Furnace’s**

- Efficient IGBT based Induction Furnace.
- Programmable Logic Control (PLC) and Color Touch Screen Power Supply.
- Graphical Display of Electrical power supply.
- Long refractory and crucible life.
- Importing production data directly to computer.
- Power factor above 0.96 all conditions.
- Hydraulic operated tilting furnace.
- Self-diagnosing power source.
- Exception figures of power consumption and melting rates.
- Dedicated Technical support.
- Data logging facility provided to monitor furnace power.
- Online interlock and tripping navigation facilities with description and photographs for easy diagnostic of fault.
- UP to 10 years of Storage facility of data like kWh consumed, Daily Heat Report, daily/shift wise production report, tripping log etc.

**Output Power rating:** 10 kW to 5000 kW  |  **Melting capacity:** 10 kg to 10 ton

**Induction Melting Furnace Capabilities:**

- Suitable for Melting Copper, Cast Iron, Aluminum, Steel, Brass, Bronze, Silicon, Gold, Silver.
- Foundry, Castings.
- Small and large Capacity Ingots.
- Laboratory Testing.
- Melting Silver and Gold precipitate (Concentrate for mining industry)

**Induction Melting Furnace Features**

- Self-Tunning Peak Power tracking circuit gives highest production & lesser power consumption
- IGBT technology
- Customized induction melting furnace for all applications.
Medium size Induction furnace:
50 kW to 500 kW / 35 kg to 750 kg

- Aluminum casted furnace body.
- Bushing type hinge Box instead of Bearing type.
- Hydraulic operated tilting mechanism.
- Copper bus-bar up to 200kw furnace.
- One and two melting pot (furnace).
- Suitable for ferrous and non-ferrous metals including precious metals.
- Built-in MF capacitors.

LABORATORY / TESTING FURNACE:
15 kW to 50 kW / 10 to 35 kg

- Single frame structure for Panel and Crucible assembly.
- Hand operated Geared Tilting arrangement.
- Wide range of settable parameters for different metal alloying.
- Single or Double crucible arrangement.
- Suitable for ferrous and non-ferrous metals including precious metals.
INDUCTION MELTING FURNACE'S

- **DM Water Circulation Unit**
- **5T Induction melting furnace**

**Large Size Induction furnace.**
*600 kW to 5000 kW / 750 kg to 3000 kg*

- Aluminum casted side frames / Steel Frame Structure.
- Rugged Bushing type hinge Box instead of Bearing type.
- Hydraulic operated tilting mechanism.
- One and two melting pot furnace.

**2000 kg Aluminum Frame Melting Furnace**